

Date: Thursday, 3/30/2006 3:04:53 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	APICAL FLOAT CONVERSION KIT	
Job Number :	26342			
Estimate Number :	12297			
P.O. Number :	NIA	Part Number :	D350636104	
This Issue :	3/30/2006	S.O. No. :	NIA	
Prsht Rev. :	NC	Drawing Number :	N/A	
First Issue :	3/23/2006	Project Number :	N/A	
Previous Run :	NIA	Drawing Revision :	D	
	Type :	Material :	NIA	
	MACHINED PARTS	Due Date :	3/30/2006	Qty: 1 Um: Each
Written By :	SEE COMMENT BELOW			
Checked & Approved By :	SEE ABOVE USER & DATE			
Comment :	est rev. A 06.02.13 new issue EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy D350-636 bluefile & type labels per PPP D350-636-108

CHG001

DH 06/03/27 ①

2.0	D3488042	BLADE FITTING ASSEMBLY, RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
1	D3488-042	Blade Fitting LH	B26190

①

3.0	AN8C21A	BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN8C21A	Bolt	M100262

②

4.0	AN960C816L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN960C816L	washer	M100186

②

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5.0	NAS1515H8L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	NAS1515H8L	Washer	M100187

(2)

6.0	MS21083C8	NUT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	MS21083C8	Nut	M100186

(2)

7.0	AN3C7A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN3C7A	Bolt	M19522

(4)

8.0	AN960C10L	washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN960C10L	Washer	M100186

(4)

9.0	NAS1515H3L	WASHER
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	NAS1515H3L	Washer	M19099

(4)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D34931

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	D3493-1	Washer	B26004

Job Completion



60603.30

Inspect Kit

C206/03/30 ①

Pack as PPP
Draft

C206/03/30 ①

①

Inspection LEVEL 21

06/03/31

Estimate updated. 06.04.03